



Initiative for an European Ecolabel for PV panels

Dr. Françoise BURGUN

National Institute of Solar Energy, France

Francoise.burgun@cea.fr



Proposal for EU Ecolabel for solar Photovoltaic Panel

*How to support Industry
and secure investors and
consumers*

CONTENT

1. Why an European Ecolabel for PV Panel
2. Learning from the Preliminary study
3. Possible draft Criteria
4. Ecodesign working plan & other initiatives
5. Status of the initiative & Future prospects

Why an ecolabel for PV panel ?

Market key issues, challenges and objectives



● CONTEXT

- Worldwide, PV is a main contributor in term of RE production and GHG reduction
- Environmental impacts of PV systems **can vary significantly** according to :
⇒ *module technology, energy mix used of the manufacturing country, system yield and the lifetime*

● ISSUES

- Lack reliable information on environmental performance, and durability of product-specific,
- Need for methodologies and criteria to qualify and guarantee the better products

● CHALLENGES

- Compliance with environmental regulations (REACH, CLP, RoHS, WEEE)
- Methodologies for assessing Performance / Reliability / Lifetime
- Life cycle analysis : in link with EU PV PEF Product Environmental Footprint

● OBJECTIVES :

- Reliability and environmental quality of PV panels
- Comprehensive information for consumers and investors
- Market Trust
- **Solar industry's green credibility**

PV is a mass market:
could / should be
exemplar in terms of
ecological footprint

ECOLABEL DEFINITION & PURPOSE



- **Framework**

- **Consortium**

- **Scope**

- **Prerequisites**

- “The EU Ecolabel helps you identify products and services that have a **reduced environmental impact throughout their life cycle**, from the extraction of raw material through to production, use and disposal. Recognised throughout Europe, EU Ecolabel is a **voluntary** label promoting environmental excellence which can be trusted.”



- Panel +
- Junction Box + Cables



1. Demonstration of stakeholders' interest
2. Compliance with EU Ecolabel Regulation: Articles 6(6)/(7) on SVHC: REACH & RoHS
3. Fulfillment of consumers' needs

ECOLABEL PREREQUISITE : STAKEHOLDERS' INTEREST



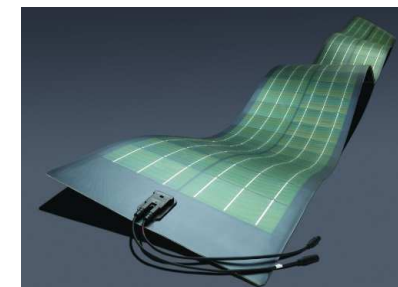
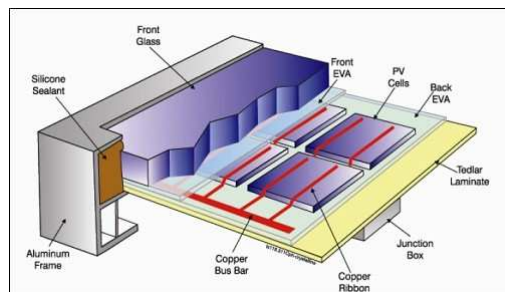
- **PV Manufacturers** and **Solar Power Europe** support the launch of the PV Ecolabel initiative
 - ➔ **letters of interest**
- Public Authorities in the EU want to be able to ascertain that their support for PV is in conformity with all their environmental objectives.
- Investors and consumers want to know if their investment is durable and environmentally optimal /responsible.
- **In France** : Support from **ADEME**, involved in **the carbon footprint methodology** implemented in the **French PV tenders**
- **Meeting with the BEUC Bureau of consumers**

ECOLABEL FUNDAMENTAL PRINCIPLES



- ❖ Voluntary approach
- ❖ Certification by a competent body
- ❖ Pass or fail validation process
- ❖ Eligibility : 15-20% of a product family
- ❖ technology neutrality

- Typical Crystalline Si panel and thin film module



Proposal for EU Ecolabel for solar Photovoltaic Panel

*How to support Industry
and secure investors and
consumers*

CONTENT

1. Why an European Ecolabel for PV Panel
2. **Learning from the Preliminary study**
3. Possible draft Criteria
4. Ecodesign working plan & other initiatives
5. Status of the initiative & Future prospects

○ Objective :

- to assess if it is possible to produce solar photovoltaic panels :
 - **without SVHC referred to in Article 57 of REACH and CLP**
 - **without SVHC referred to in RoHS (1&2)**
- **NB : PV panels are currently excluded from RoHS compliance**



○ Data & Methodology

- **Bill of materials** from Smartgreenscan, expert, Mrs. Mariska De Wild-Scholten
- Foreground of the two institutes **Fraunhofer ISE** and **CEA-INES**, interview of manufacturers and suppliers & thorough quantified analysis.
 - Ref : JRC – IPTS of 24th February 2014, *“Findings of the EU Ecolabel Chemicals Horizontal Task Force Proposed approach to hazardous substance criteria development”*
 - *PS : The scoping study has been achieved before the ENEA joined the consortium.*

Technology neutral scope : all solar technologies may apply

- Crystalline silicon = wafer-based PV modules:

- mono-crystalline,



- multi-crystalline cells



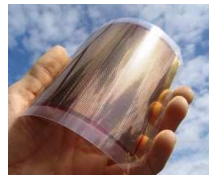
- Thin film technologies

- Micromorphous silicon (a-Si)

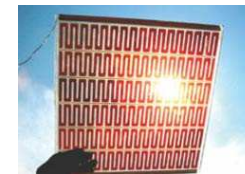
- CIGS & CIS (copper indium gallium selenide)

- CdTe (cadmium telluride)

- Organic PV (OPV)



- Dye sensitised solar cells (DSSC)

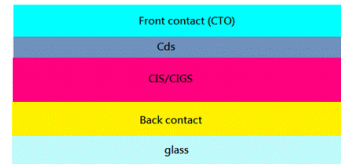


SVHC in REACH : CdS & some Phthalates

• Cadmium Sulphide is in REACH

• CdS in CIGS solar cells

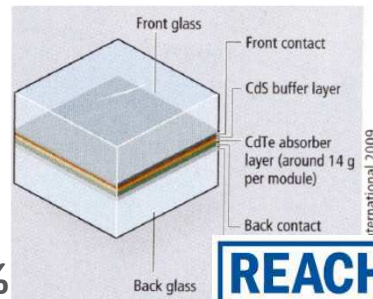
- copper indium gallium selenide active layer
- buffer layer of **CdS**



➔ under the threshold of 0,1%

• CdS in CdTe solar cells

- Cadmium Telluride active layer
- buffer layer of **CdS**



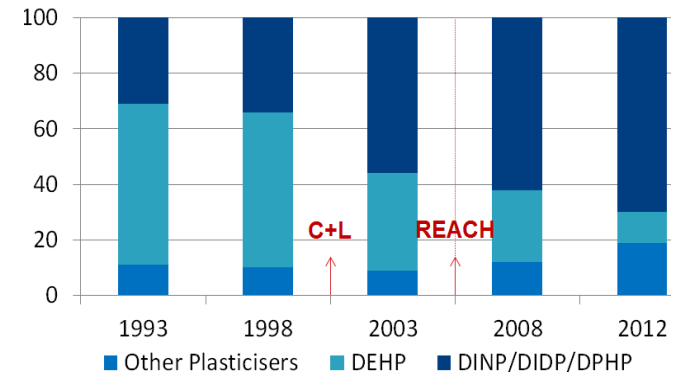
➔ under the threshold of 0,1%



• Some phthalates are in REACH

• Often used plasticisers in cables are phthalates ("DINP", "DIB", "DEHP", "DBP", "BBP")

- DEHP, DPP, BBP and DBP => REACH
- Trend : Replacement of DEHP by DINP increase of DIDP and new alternatives



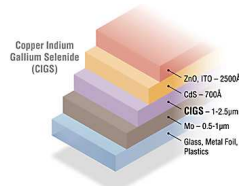
- An ECOLABEL initiative may help to **create awareness & visibility** on the actual amount and use of REACH compliant plasticisers

A general REACH compliance is possible

SVHC in RoHS : Cadmium & some Flame retardants (PBDE)

• Cadmium in thin film CIGS solar cells

- copper indium gallium selenide active layer
- buffer layer of **CdS**

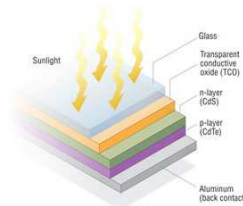


0,0004 wt.% Cd < **0,01% ROHS limit**

⇒ **cadmium free CIGS commercially available (Solar Frontier, Stion...)**

• Cadmium in thin film CdTe solar cells

- Cadmium Telluride active layer
- buffer layer of **CdS**



0.05 wt.% Cd > 0,01% ROHS limit

⇒ Recycling programs with an estimated cadmium recovery of about 95%.

• Some of the Flame retardants (FR) used e.g. in back sheets and junction boxes are restricted:

- halogen-containing additives (e.g. polybrominated biphenyl ethers), restricted under ROHS

⇒ **Alternatives : halogen-free additives or inorganic additives**

⇒ **An ECOLABEL initiative may help to create awareness and visibility on the actual use of ROHS compliant flame retardant**

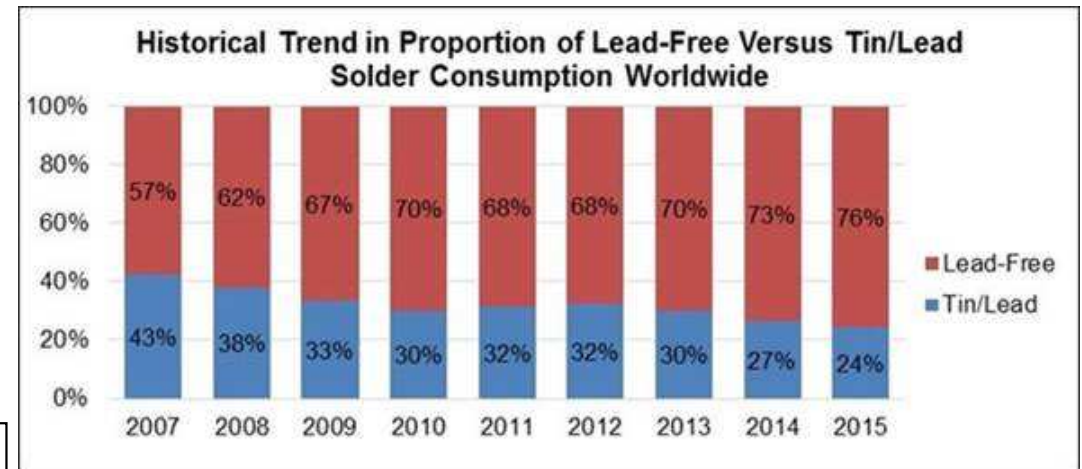


SVHC in RoHS: Lead (Pb) status & roadmaps

- Lead is used in Ag based cell metallization and in solder joints interconnecting cells (c-Si)
 - According to module design: **Total amount of lead** $0.05 < \text{wt\% Pb} < 0.25$ over **the 0,1 wt. % limit**
 - Cost competitive Lead-free technical solutions are available with proven industrial feasibility
 - Already applied by major module manufacturers
 - SUNPOWER and PHOTOWATT use leadfree solder , PANASONIC uses conductive adhesives
 - But not the majority...

- Meanwhile the PV technology roadmap for leadfree solder is far lacking behind the overall electronics industry transition towards lead-free solder.

- An Ecolabel initiative may help to bridge the gap



RoHS compliance is possible

CONCLUSIONS OF THE ECOLABEL PRELIMINARY STUDY



- An EU Ecolabel for PV modules is **not only feasible but needed** by a variety of stakeholders (authorities, investors, consumers, Industry...)
- A growing share of PV modules marketed today in Europe appears already compliant with REACH and RoHS directives (art. 6,(6)/(7) of the Ecolabel) or could become so at competitive cost. *e.g. leadfree soldering, halogen-free flame retardants, replacement of hazardous phthalates in plasticizers.*
- A PV EU Ecolabel would contribute to accelerate Eco compliance and reward the first movers
- Along with other instruments, a PV EU Ecolabel would powerfully contribute to reaching EU objectives on Environment protection and Climate-Energy.

Proposal for EU Ecolabel for solar Photovoltaic Panel

*How to support Industry
and secure investors and
consumers*

CONTENT

1. Why an European Ecolabel for PV Panel
2. Learning from the Preliminary study
3. **Possible draft Criteria**
4. Ecodesign working plan & other initiatives
5. Status of the initiative & Future prospects

Consultation of industry on possible CRITERIA for an Ecolabel

- Overview of the result from the consultation of 5 PV module manufacturers
 - Challenge : to define discriminant enough criteria to meet the eligibility goal of EU Ecolabel
- Results from a poll : criteria selected with a mark > 3
 - 13 selected out of 20 proposed criteria



SUNPOWER

Photowatt



Mandatory prerequisites		Most important criteria :																	
		Mark 0 to 5	Environmental (Production)	Performance	Ecodesign	Mark 0 to 5	Mark 0 to 5	Mark 0 to 5	Mark 0 to 5	Mark 0 to 5	Mark 0 to 5	Mark 0 to 5	Mark 0 to 5	Mark 0 to 5	Mark 0 to 5	Mark 0 to 5	Mark 0 to 5	Mark 0 to 5	Mark 0 to 5
ISO 9001 & 14044 certification		5	CED Cumulative Energy Demand and CO2	4	Module efficiency (kWh/m²)	3,5	Carbon foot print												
No-SVHCs /RoHS & REACH		4,25					Waste Management & security during production												
End of life		4	Waste management	4	Warranty	3,75	Labour conditions												
							Recycling												

- **SVHCs**
 - **Fluor in backsheet => see example**
 - A few back sheet manufacturers are now proposing Fluorinated-free
 - DSM, ISOVOLTAIC
 - **Antimony in glass**
- **Material selection and Conservatism / cost of change**
 - Lead metalisation paste or solderings thought better
 - Fluorinated backsheet considered improving water protection
 - Antimony glass supposed to have high transparency
- **Use of SVHCS & life cycle**
- => No harm during « use phase » ⇔ Lamination
- => issues : **Manufacturing and recycling phases**

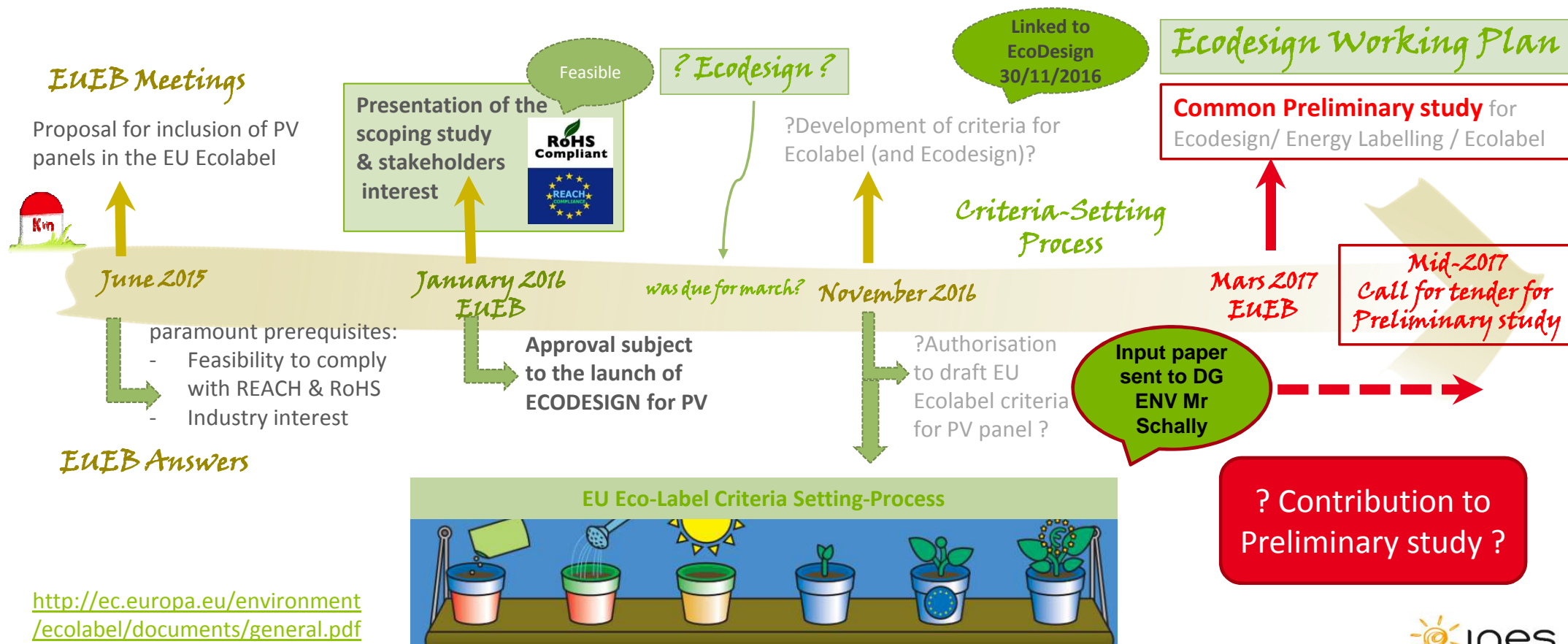
Proposal for EU Ecolabel for solar Photovoltaic Panel

*How to support Industry
and secure investors and
consumers*

CONTENT

1. Why an European Ecolabel for PV Panel
2. Learning from the Preliminary study
3. Possible draft Criteria
4. **Ecodesign working plan & other initiatives**
5. Status of the initiative & Future prospects

- ECOLABEL and ECODESIGN working plan :

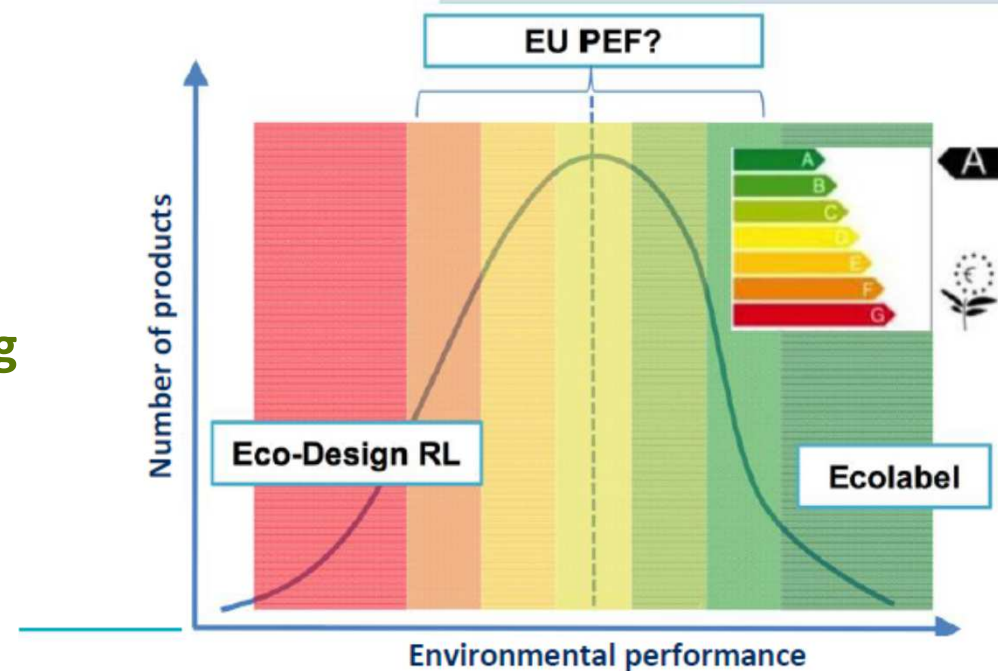


- ECOLABEL criteria :
 - Aiming at establishing verifiable, enforceable requirements on energy and resource efficiency within a circular economy approach
 - Yield, reliability, long service life, recyclability
 - **Avoiding red tape : “manageable, affordable” criteria**
- BANKABILITY often associated to LCOE
- LCOE can drive some environmental issues : Yield, Material efficiency...
 - But not all of them with regards to ecodesign considerations
 - **Substances of concerns, scarce materials, easiness of dismantling for recycling or reuse**
- What about BANKABILITY and GREEN VALUE ➔ GREEN INVESTORS
 - Societal challenges as business driver

ECODESIGN/ENERGY LABEL/EU ECOLABEL...

- *European Commission : ecodesign requirements for solar panels and inverters aiming at energy savings and increase resource efficiency.*
- **Similar environmental labelling initiatives:**
 - in the **US**: NSF 457 sustainability leader standard.
 - in **CHINA**: Demand from the Chinese gov. to WWF China
- This demonstrate the **interest of an Eco labeling instrument** for this fast growing PV market and for green investments.
- **Awareness must grow that material selections made today, lock-in the environmental impacts**
=> **will only be noticed in 20 to 30 years time**

Towards a market of green(er) products





THANKS FOR YOUR ATTENTION

CONTACT PERSON:

CEA-INES : Dr Françoise Burgun

+33 (0)6 86 20 02 90

francoise.burgun@cea.fr

www-liten.Cea.fr

JNES

Perpignan – 14.06.2017

